
ESINLINK_FAQ_for_Connectors_Springs_Energy_Storage**Section 1: Product-Related****Q1: What are ESINLINK's core products and their competitive advantages?**

A1: ESINLINK's core products include canted coil springs, precision spring jacks (Wire Spring Jack/Claw Spring Socket), industrial pins, BTB connectors, EMI/RFI shielding springs, ESS energy storage connectors, and EV charging connectors. Key advantages:

- Multi-point contact & stable conduction: Independent coil or hyperboloid wire design forms 300+ contact points, contact resistance as low as $0.05\text{m}\ \Omega$, no connection interruption under vibration/shock.
- Long service life: Plug-in cycles $\geq 100,000$ times (enhanced versions up to 1,000,000 times), far exceeding industry averages.
- Global standard compliance: Fully compatible with IEC62196, J1772, MIL, ISO9001/IATF16949, direct adaptation to global markets.
- Extreme environment adaptability: Operating temperature $-40^{\circ}\text{C}\sim+140^{\circ}\text{C}$, resistant to corrosion, moisture, and high vibration, suitable for harsh scenarios like on-board EV systems and outdoor charging stations.

They are widely used in new energy, aerospace, medical equipment, oil & gas, and high-speed rail industries.

Q2: What makes ESINLINK's canted coil springs stand out from traditional springs?

A2: Compared with traditional spiral springs, our canted coil springs have unique advantages:

- Near-constant spring force: Provides stable contact pressure in the working deflection range, avoiding poor contact caused by uneven force.
- Automatic tolerance compensation: Compensates for component misalignment, dimensional deviations, and surface irregularities, reducing assembly difficulty.
- Integrated multi-functions: Combines mechanical connection, electrical conduction, and EMI/RFI shielding in one component, simplifying system design.
- High current & low temperature rise: Supports 2A~5700A continuous current, temperature rise $\leq 30\text{K}$ for key models, energy loss minimized.

Q3: Do your products comply with international standards? What standards are covered?

A3: All ESINLINK products strictly adhere to international mainstream standards to ensure global applicability:

- Quality management: ISO9001:2015, IATF16949:2016 (automotive/industrial grade).
- EV/energy storage: IEC62196-1/2/3, SAE J1772, GB20234.1/2/3.
- Environmental protection: RoHS, REACH.
- Military/aerospace: MIL-STD-810, ASTM.

The compliance advantage ensures that products meet import requirements of different countries without secondary modification, reducing customer procurement risks.

Q4: Can you provide customized products? What are the customization ranges and unique features of your customized services?

A4: Yes, we offer full-dimensional customization with distinct advantages:

- Customization scope: Size (wire diameter 0.08~2.0mm, jack size 1.5~28mm), material (CuBe2/CrZrCu/stainless steel/special alloy), plating (gold/silver/nickel/tin), current level (2A~5700A), structure (radial/axial), shielding performance, and installation method.
- Unique features:
 1. No MOQ limit (starting from 50pcs), supporting small-batch R&D needs.
 2. Free 3D CAD models (STEP/IGES) and finite element analysis to optimize design.
 3. Rapid prototyping (1~2 weeks) to accelerate customer product launch.
 4. One-stop customization from concept to mass production, with consistent quality.

Q5: What materials and plating options are available, and how to choose based on application scenarios?

A5: We provide targeted material-plating combinations to match different scenarios:

- Base materials:

- CuBe2(C17200): High elasticity + anti-fatigue, ideal for high-frequency plug-in (EV charging connectors).

- CrZrCu(C18150): High conductivity + heat resistance, suitable for high-current transmission (ESS energy storage).

- 302/316L stainless steel: Corrosion resistance + mechanical strength, for harsh environments (oil & gas equipment).

- Plating options:

- Gold-plated: High wear resistance + low contact resistance, for precision medical/aviation equipment.

- Silver-plated (with protective coating): High conductivity + cost-effectiveness, for EV/industrial connectors.

- Nickel-plated: Corrosion resistance + cost balance, for general industrial applications.

Our engineers will recommend optimal combinations based on your specific scenario.

Q6 : Does ESINLINK provide technical support for customized products?

A6: Yes, ESINLINK provides comprehensive end-to-end technical support for customized products — this is a core part of our customization service, designed to ensure your project progresses smoothly from concept to mass production.

Key Technical Support for Customized Products:

Pre-Sales Design Consultation:

Our engineers (with 12+ years of industry experience) analyze your technical drawings, application scenarios (e.g., EV charging, energy storage, medical equipment), and core requirements (current, temperature, installation constraints). We offer free optimization suggestions for material selection, structural design, and plating schemes, and conduct finite element analysis to verify performance feasibility (e.g., current-carrying capacity, vibration resistance).

Free 3D Modeling & Prototyping Guidance:

We provide free 3D CAD models (STEP/IGES format) for customized designs, helping you integrate the product into your equipment seamlessly. During prototyping, we share real-time progress updates, test data (e.g., contact resistance, insertion force), and adjust parameters promptly based on your feedback.

In-Production Technical Monitoring:

For mass production of customized products, we offer transparent process monitoring—you can request photos/videos of key production steps (e.g., precision machining, plating). Our team also conducts in-process quality checks (AI optical inspection + manual sampling) and shares key dimensional/performance reports to ensure consistency.

Post-Sales Installation & Troubleshooting:

Provide detailed English technical documents: Installation guides, maintenance manuals, and performance test reports.

Offer on-site or remote technical guidance (via video call/WhatsApp) to resolve installation issues.

Respond to technical inquiries within 24 hours, including troubleshooting for special working conditions (e.g., extreme temperature, high vibration).

Long-Term Performance Optimization:

After product delivery, we follow up regularly to collect feedback on actual application performance. If adjustments are needed (e.g., optimizing insertion force, enhancing corrosion resistance), our engineers provide revised solutions and support re-prototyping at preferential rates.

Why Our Technical Support Stands Out:

Specialized Expertise: Our team focuses on elastic conductive components (canted coil springs, connectors) and deeply understands the technical demands of new energy, aerospace, medical, and industrial fields.

Global Standard Alignment: All technical solutions comply with IEC62196, J1772, MIL, and ISO9001/IATF16949 standards, ensuring compatibility with your international projects.

Customized Focus: We tailor support to your specific needs—whether you're a startup in R&D or a large enterprise in mass production, we provide targeted resources to reduce your development cycle and risks.

To access technical support for your customized project, simply share your requirements with our team—we'll assign a dedicated engineer to assist you throughout the entire process.

Q7: Can ESINLINK customize products according to specific requirements?

A7: Yes, ESINLINK offers full-dimensional customization services tailored to your specific requirements—this is one of our core advantages supported by 12+ years of industry experience.

Key Customization Scope:

Dimensional Specifications: Customize wire diameter (0.08~2.0mm), jack size (1.5~28mm), coil dimensions, cant angle, inner/outer diameter, and BTB connection distance (precision $\pm 0.50\text{mm}$) to match your groove design or installation space.

Material & Plating: Choose from base materials like CuBe2(C17200), CrZrCu(C18150), T2 red copper, 302/316L stainless steel, or special alloys (Inconel/Hastelloy for extreme environments). Plating options include gold-plated (high wear resistance), silver-plated (high conductivity with MIL-standard protective coating), nickel-plated, or tin-plated.

Performance Parameters: Customize rated current (2A~5700A), insertion force (0.3~55N), operating temperature range, service life (up to 1,000,000 plug-in cycles), and shielding effectiveness (for EMI/RFI needs).

Structural Design: Adjust radial/axial orientation, mounting methods (housing/piston/surface

mounting), and special structures (e.g., bi-directional helical for EV connectors, claw-type for heavy-duty scenarios).

Unique Advantages of Our Customization Service:

No MOQ Threshold: Accept small-batch customization starting from 50pcs, ideal for R&D trials or small-scale production.

Rapid Prototyping: Deliver samples within 1~2 weeks with free 3D CAD models (STEP/IGES format) and finite element analysis to validate design feasibility.

One-Stop Support: Our professional engineering team provides end-to-end guidance — from initial design optimization to mass production, ensuring no secondary modifications are needed.

Global Standard Compliance: Customized products fully align with IEC62196, J1772, MIL, ISO9001/IATF16949, and RoHS standards, directly meeting international market requirements.

To initiate customization, simply share your technical drawings, application scenarios, and key requirements (e.g., current, temperature, installation constraints) via email or WhatsApp—we'll respond with a tailored proposal within 24 hours.

Section 2: Service-Related

Q8: What is the lead time for standard and customized products? How to ensure on-time delivery?

A8: - Standard products: In stock, delivery within 3~7 working days (core advantage: sufficient inventory for hot-selling models like IEC62196-compliant connectors).

- Customized products: 3~8 weeks (3 weeks for stainless steel standard cross-sections, 6~8 weeks for copper alloy/special materials).

On-time delivery guarantee:

1. 1000+㎡ production base + advanced equipments to ensure production capacity.
2. Professional supply chain management team, real-time tracking of raw material and production progress.
3. 99% on-time delivery rate for the past 5 years, urgent orders supported with accelerated production.

Q9: Do you provide technical support and after-sales service? What value-added services are included?

A9: We offer full-cycle technical and after-sales support with value-added services:

- Pre-sales: Free drawing analysis, material selection advice, performance simulation, and shielding scheme design (for EMI/RFI needs).

- During sales: Production process transparency (photos/videos provided upon request), key parameter testing reports shared in real-time.

- After-sales:

1. warranty , free replacement for non-human damage.
2. On-site/remote installation guidance, 24-hour technical response (engineers with 12+ years of experience).
3. Batch quality traceability (each batch with unique code, full records of raw materials, production, and testing).
4. Free technical documentation (datasheets, installation guides, 3D models).

Q10: How do you ensure product quality and consistency? What quality control features do you have?

A10: We implement strict full-process quality control with unique features:

1. Incoming inspection (IQC): Raw materials tested against international standards (e.g., CuBe2 meets ASTM B194), only qualified materials allowed for production.
2. In-process inspection (IPQC): AI optical automatic detection + manual sampling, key dimension precision controlled within $\pm 0.01\text{mm}$ (higher than industry $\pm 0.02\text{mm}$ standard).
3. Final inspection (OQC): 100% performance testing (conductivity, vibration resistance, temperature rise, plug-in force) before shipment.
4. Quality traceability: Each product batch has a unique code, covering raw material suppliers, production equipment, testing data, and delivery information.
5. Third-party certification: All products pass ISO9001/IATF16949, with RoHS/MIL test reports available upon request.

Q11: Do you offer global logistics and export compliance services? What advantages do you have in international transportation?

A11: We provide one-stop global logistics and export solutions with distinct advantages:

- Logistics options: DHL/FedEx/UPS for fast delivery (3~7 days to major countries), sea/air freight for large batches (cost-effective).
- Export compliance: Complete documentation (commercial invoice, packing list, certificate of origin, RoHS/MIL reports) to meet customs requirements of EU, US, Southeast Asia, etc.
- Packaging advantages: Anti-rust (VCI film), anti-collision (EPE foam), anti-mix (separate labeling) packaging, ensuring product integrity during long-distance transportation.
- Customs clearance support: Professional team familiar with import regulations of different countries, providing timely assistance for customs issues.

Section 3.Cooperation-Related**Q12: How can I request a sample or quote? What information do I need to provide, and what are the advantages of your sample service?**

A12: To request a sample or quote, please provide: 1. Product type; 2. Key parameters (size, current, temperature range); 3. Application scenario; 4. Quantity/special requirements. Contact us via email/WhatsApp.

Sample service advantages:

1. Fast delivery: Samples ready within 1~2 weeks (faster than industry 2~4 weeks).
2. Cost-effective: Free samples (value \leq \$200) are available for bulk orders (advance payment required, deductible from the formal order). We also support small-batch R&D samples; if independent mold opening is needed, the mold cost shall be borne by the buyer.
3. Complete testing: Samples come with basic performance test reports (contact resistance, plug-in force) to support customer verification.
4. Technical guidance: Engineers provide sample installation and testing advice to ensure accurate evaluation.

Q13: Have you cooperated with international customers? What are the typical cases and product advantages reflected in the cases?

A13: We have served customers in over 10 countries, including Fortune 500 enterprises, with typical cases:

- EV charging: Customized J1772-compliant connectors for US customers, featuring high current (400A) + low temperature rise ($\leq 25K$) + 100,000+ plug-in cycles, solving frequent maintenance issues of traditional connectors.
- Energy storage: ESS connectors for European customers, with integrated shielding + IP67 protection + tolerance compensation, adapting to outdoor harsh environments.
- Medical equipment: Precision spring jacks for German customers, with miniaturized design (wire diameter 0.1mm) + gold-plated + low insertion force (1~3N), meeting high-precision medical device requirements.

Q14: What payment terms and cooperation models do you accept? How to ensure cooperative security?

A14: - Payment terms: Flexible options including T/T (50% deposit, 50% before shipment), L/C at sight, etc, to meet different customer needs.

- Cooperation models: Standard product procurement, custom development, OEM/ODM, long-term strategic partnership (for key customers, we provide exclusive technical support and stock reservation).

Cooperative security guarantee:

1. Legal operation: Registered in China with complete export qualifications, compliant with international trade regulations.
2. Contract protection: Formal international trade contracts, clarifying product quality, delivery, after-sales, and liability clauses.
3. Reputation guarantee: 12+ years of international trade experience, no bad records, trusted by global customers.

Section 4. Technical Details

Q15: How do your products perform in harsh environments (e.g., vibration, corrosion, high humidity)? What design features support this?

A15: Our products excel in harsh environments, supported by targeted design:

- Vibration resistance: Multi-point contact + elastic structure design, passing 10~2000Hz vibration testing ($147m/s^2$ acceleration), stable conduction in EV on-board/rail transit scenarios (core advantage: no connection interruption even under extreme vibration).
- Corrosion resistance: High-quality plating (e.g., silver-plated with anti-tarnish coating) + corrosion-resistant materials (316L stainless steel/CuBe2), passing 500-hour salt spray test, suitable for marine/oil & gas humid/corrosive environments.
- High humidity resistance: Sealed structure design + moisture-proof plating, operating reliably in 98% relative humidity ($40^\circ C$), meeting outdoor equipment requirements.

Q16: Can your products be used with third-party connectors or components? What compatibility advantages do you have?

A16: Yes, our products have strong compatibility advantages for third-party matching:

- Global standard alignment: Designed according to IEC62196, J1772, MIL, and other international standards, seamlessly matching third-party connectors/pins of the same standard (e.g., J1772

1.58mm/2.8mm/3.6mm pins).

- Dimensional precision: Key dimensions controlled within $\pm 0.01\text{mm}$, ensuring tight fit with third-party components without assembly issues.
- Customized matching: Provide pin-jack set solutions, or customize product dimensions according to third-party component parameters, avoiding compatibility risks from mixed brands.

Q17: Do you provide shielding solutions for electromagnetic interference (EMI/RFI)? What are the advantages of your shielding products?

A17: Yes, we offer integrated EMI/RFI shielding solutions with unique advantages:

- Product types: Shielding springs, shielding spring contact fingers, EMC shielding connectors (integrated with canted coil spring core).
- Key advantages:
 1. Dual-function integration: Combine conductive and shielding functions in one component, reducing system parts count and cost.
 2. Strong shielding effect: Effectively suppress radiated/conducted interference, meeting industrial/aerospace EMI standards (shielding effectiveness $\geq 80\text{dB}$ at $1\sim 10\text{GHz}$).
 3. Customizable performance: Adjust shielding parameters (e.g., metal wire quantity, structure) according to specific frequency bands and interference levels.
 4. Consistent with core product advantages: Maintain low contact resistance, long service life, and extreme environment adaptability while providing shielding.

Tell us your demands, and leave the rest to ESINLINK.

Partner with a trusted global solution provider for precision springs & connectors — we make your connections safer, more reliable, and more efficient.



